

## BOSTIK Q320A

High quality ready-to-use hardening joint repair filler

### Product Description

BOSTIK Q320A is a high quality hardening joint repair filler based on acrylic dispersion for masonry joints in interior and exterior walls.

### Benefits

- Ready to use repair mortar
- Paintable with water based and synthetic paints
- Perfect adhesion without use of a primer on most, even slightly damp substrates
- For interior and exterior (\*) use
- Almost odourless
- Easy to apply and clean
- Non corrosive towards metals

### Applications

BOSTIK Q320A was specifically developed for durable jointing and repairing of new and damaged joints between stone strips and brickwork. BOSTIK Q320A is weather and rain resistant a couple of hours after application. Also for connection joints between lead and brickwork.

### Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website [www.denbraven.com](http://www.denbraven.com).

### Technical Specifications

Application temperature		+5°C to +40°C
Base		Acrylic dispersion
Density	ISO 1183-1	1,66 g/ml
Flow	ISO 7390	< 2mm
Frost resistance during transportation		Up to -15°C
Shorea hardness	DIN 53505	80
Shrinkage		5%

*These are typical values*

### Limitations

- Not suitable for continuous exposure to water
- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- \*Exterior applications only in good, dry weather, and it must stay dry for at least 5 hours after application
- Not suitable for movement joints

### Surface Preparations and Finishing

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Substrates to be cleared of all loose particles, absorbent substrates do not require to be absolutely dry. Always test adhesion prior to application. 5 minutes after application press BOSTIK Q320A into the joint and finish with a joint spatula. Do not apply when exposed to extreme sunlight. Remove excessive material with a dustpan or wet sponge from the joints and brick work after 5-10 minutes. During curing the product becomes darker. Tools and hands to be cleaned with water. Apply with the V-nozzle supplied with the cartridge.

### Paintability

BOSTIK Q320A is paintable when fully dry. During curing product will show shrinkage, which can cause cracking of the paint. Paintable with water based and synthetic paints. Painting with highly water based paints can create cracking.

### Bostik Benelux B.V

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We recommend to testing compatability with paint prior to application.

### Cleaning

Tools to be cleaned after use with water. Hands can be cleaned with Wipes and/or water and soap.

### Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life is up to 12 months from production date, stored in a dry place.

### Certifications

	A+ French VOC Regulation
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### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

### Disclaimer

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